

**DESIGN, DRAFTING & CONSTRUCTION STANDARDS & SPECIFICATIONS
SECTION 8.0: ROADWAY REQUIREMENTS**

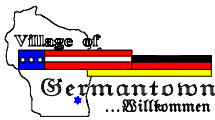
TABLE 1.0: GOVERNING AGENCIES AND APPLICABLE CODES/GUIDELINES/REGULATIONS

(Most stringent shall apply)

State of Wisconsin Department of Transportation (WisDOT)	<ul style="list-style-type: none"> • WisDOT Standard Specifications for Highway and Structure Construction (WisDOT Standard Specifications) • WisDOT Facility Development Manual (FDM) • WisDOT Construction and Materials Manual • WisDOT Approved Product List
Village of Germantown	<ul style="list-style-type: none"> • Municipal Code • Design, Drafting & Construction Standards & Specifications (Sec. 1-9) • Village Board and Committee actions • DPW Director, Village Engineer, Highway Superintendent discretion
Other	<ul style="list-style-type: none"> • American Association of State Highway and Transportation Officials (AASHTO) Geometric Design of Highways and Streets (latest ed.) • AASHTO Guidelines for Geometric Design of Very Low-Volume Local Roads (ADT<400) (latest ed.) • Manual of Uniform Traffic Control Devices (MUTCD) • Wisconsin Asphalt Pavement Association (WAPA) Design Guide • 28 CFR Part 36, “ADA Standards for Accessible Design” • Southeast Wisconsin Regional Planning Commission (SEWRPC) • Manufacturer specifications

TABLE 2.0: DESIGN CRITERIA

Geotechnical Services Report	<ul style="list-style-type: none"> • A geotechnical engineer shall be retained to assess and evaluate site conditions and subsurface conditions, and to recommend pavement structures • The report shall be prepared, sealed and signed by a Wisconsin P.E.
HMA Pavements	<ul style="list-style-type: none"> • Design Life = 20 years • Terminal Serviceability = 2.0 • Reliability = 85% • Initial Serviceability = 4.2 • Standard Deviation = 0.45
Geometrics	<ul style="list-style-type: none"> • Conform to WisDOT FDM Sec. 11-10
Local Roads	<ul style="list-style-type: none"> • ADT>400: Conform to AASHTO Geometric Design of Highways and Streets Ch. 5 • ADT<400: Conform to AASHTO Guidelines for Geometric Design of Very Low-Volume Local Roads • Conform to Municipal Code Sec. 18.07 Tables 2, 2a, and 3; Definitions in Municipal Code Sec. 18.07(1)
Collector Roads	<ul style="list-style-type: none"> • Conform to AASHTO Geometric Design of Highways and Streets Ch. 6 • Conform to Municipal Code Sec. 18.07 Tables 2, 2a, and 3; Definitions in Municipal Code Sec. 18.07(1)
Arterials	<ul style="list-style-type: none"> • Conform to AASHTO Geometric Design of Highways and Streets Ch. 7 • Conform to Municipal Code Sec. 18.07 Tables 2, 2a, and 3; Definitions in Municipal Code Sec. 18.07(1)
Intersections	<ul style="list-style-type: none"> • ADT>400: <ul style="list-style-type: none"> ○ Conform to AASHTO Geometric Design of Highways and Streets Ch. 9 ○ Conform to WisDOT FDM Sec. 11-25 • ADT<400: Conform to AASHTO Guidelines for Geometric Design of Very Low-Volume Local Roads • Acceleration, Deceleration and By-pass Lanes are required at all residential subdivision, commercial center and retail center entrances
Longitudinal Slope	<ul style="list-style-type: none"> • 1% min.; 10% max.

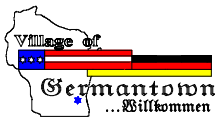


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Cross-Slopes	<ul style="list-style-type: none"> • Driving Lane = 3% • Parking Lane = 3% • Acceleration / Deceleration Lane = 3% • Gravel Shoulder = 4% • Ditches = 4H:1V preferred (3H:1V max.) • Sidewalk = 2%
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TABLE 3.0: SUBGRADE	
Earth Subgrade	<ul style="list-style-type: none"> • Conform to WisDOT Standard Specification Sec. 211.3.2
Surface Elev. Tolerance	<ul style="list-style-type: none"> • ±0.10'
Compaction	<ul style="list-style-type: none"> • 95% Modified Proctor
Weather Constraints	<ul style="list-style-type: none"> • Compaction prohibited during rainfall and on wet surfaces
Geotechnical Fabric	<ul style="list-style-type: none"> • In event of proof-roll failure, place Type SR to overlay utility crossings; Conform to WisDOT Standard Specifications Sec. 645

TABLE 4.0: BASE COURSE	
Materials	<ul style="list-style-type: none"> • New Construction or Reconstruction: <ul style="list-style-type: none"> ○ Bottom Layer: 3" gradation crushed interlocking limestone aggregate from a quarry source ○ Middle Layer: 1-1/4" gradation crushed interlocking limestone aggregate from a quarry source ○ Top Layer: 3/4" gradation crushed interlocking limestone aggregate from a quarry source ○ Quarry Source: Quarry source shall be listed on the WisDOT Pit and Quarry Listing [latest edition] ○ Gradations: Gradations shall conform to WisDOT Standard Specifications Sec. 305 • Pulverize & Overlay: Pulverized pavement acceptable when recommended by Geotechnical Services Report • Conform to WisDOT Standard Specifications Sec. 301 and 305
Thicknesses	<ul style="list-style-type: none"> • Comply with Geotechnical Services Report accepted by Village Engineer
Surface Elev. Tolerance	<ul style="list-style-type: none"> • ±0.05'
Compaction	<ul style="list-style-type: none"> • 95% Modified Proctor • Conform to WisDOT Standard Specification Sec. 305.3.2
Weather Constraints	<ul style="list-style-type: none"> • Compaction prohibited during rainfall and on wet surfaces



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TABLE 5.0: HOT MIX ASPHALT (HMA) PAVEMENTS

WAPA Design Guide

Classification	Applications	Upper Layer Binder Designation	Asphalt Mixes
LT <2 Million ESALs	<ul style="list-style-type: none"> Residential driveways Parking lots Schools & recreational areas <ul style="list-style-type: none"> Playgrounds/tracks Bike paths Sidewalks Low volume roadways <ul style="list-style-type: none"> Subdivision streets Collector streets Town roads County roads 	Standard (S) No modification for normal traffic situations	LT 58-28 S
MT 2-8 Million ESALs	<ul style="list-style-type: none"> Industrial parking lots <ul style="list-style-type: none"> Loading docks Bus stops Medium volume roadways <ul style="list-style-type: none"> Arterial streets Roundabouts Slow moving traffic Town roads County roads 	Standard (S) No modification for normal traffic situations Heavy (H) To accommodate slow moving traffic situations	MT 58-28 S MT 58-28 H
HT >8 Million ESALs	<ul style="list-style-type: none"> Truck terminals Industrial roadways <ul style="list-style-type: none"> Arterials 	Heavy (H) To accommodate slow moving traffic situations	HT 58-28 H

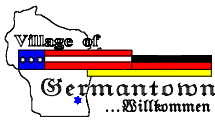
Thicknesses

- Comply with Geotechnical Services Report accepted by Village Engineer

Layer	Nominal Size (mm)	Min. Layer Thickness (in)	Max. Lower Layer Thickness (in)	Max. Upper Layer Thickness (in)
Binder	19	2 ¼	4	N/A
Surface	12 ½	1 ¾	N/A	2 ½

HMA Temperature

- HMA temperatures on project site shall range between 250°F and 300°F



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Min. Density	Location	E-0.3, E-1, E-3	E-10
	Traffic Lanes	91.5%	92.0%
	<ul style="list-style-type: none"> Conform to WisDOT Standard Specifications Sec. 460.3.3.1 		
Calendar & Weather Constraints	<ul style="list-style-type: none"> Paving prohibited between Oct. 15 and May 1 unless authorized in writing by Village Engineer; Conform to WisDOT Standard Specifications Sec. 450.3.2.1 Paving prohibited when air temp. 3' above grade in shade and away from artificial heat sources is < 36°F; Conform to WisDOT Standard Specifications Sec. 450.3.2.1 Paving prohibited during rainfall Paving prohibited on wet surfaces 		
Final Paving Schedule	<ul style="list-style-type: none"> Pave surface lift at 80% build-out or 3 years after binder lift paved (whichever is first) 		

TABLE 6.0: CONCRETE PAVEMENTS

Traffic & Auxiliary Lanes	<ul style="list-style-type: none"> Conform to WisDOT Standard Specifications Sec. 415 and WisDOT FDM 14-10-10 																		
Curing	<ul style="list-style-type: none"> Liquid curing compound; Conform to WisDOT Standard Specifications Sec. 415.2.4 																		
Jointing	<ul style="list-style-type: none"> Longitudinal: Centerline, lane edges Transverse: <table border="1" data-bbox="526 772 1526 966"> <thead> <tr> <th>Pavement Thickness (in)</th> <th>Dowel Bar Dia. (in)</th> <th>Joint Spacing (ft)</th> </tr> </thead> <tbody> <tr> <td>5 ½, 6, 6 ½</td> <td>None</td> <td>12</td> </tr> <tr> <td>7, 7 ½</td> <td>1</td> <td>14</td> </tr> <tr> <td>8, 8 ½</td> <td>1 ¼</td> <td>15</td> </tr> <tr> <td>9, 9 ½</td> <td>1 ¼</td> <td>15</td> </tr> <tr> <td>10 and above</td> <td>1 ½</td> <td>15</td> </tr> </tbody> </table> 	Pavement Thickness (in)	Dowel Bar Dia. (in)	Joint Spacing (ft)	5 ½, 6, 6 ½	None	12	7, 7 ½	1	14	8, 8 ½	1 ¼	15	9, 9 ½	1 ¼	15	10 and above	1 ½	15
	Pavement Thickness (in)	Dowel Bar Dia. (in)	Joint Spacing (ft)																
	5 ½, 6, 6 ½	None	12																
	7, 7 ½	1	14																
	8, 8 ½	1 ¼	15																
	9, 9 ½	1 ¼	15																
10 and above	1 ½	15																	
	<ul style="list-style-type: none"> Conform to WisDOT FDM 14-10-10 Sec. 10.6.1, SDD 13C11, and SDD 13C13 																		
Weather Constraints	<ul style="list-style-type: none"> Paving prohibited when air temp. in shade and away from artificial heat sources is < 35°F; Conform to WisDOT Standard Specifications Sec. 415.3.15.1 Paving prohibited during rainfall Paving prohibited on wet surfaces 																		
Curb & Gutter	<ul style="list-style-type: none"> Public Roads: 30" mountable (typ.); 30" rejecting at cul-du-sac islands Slip-form preferred Conform to Village Standard Details Conform to WisDOT Standard Specifications Sec. 601 																		
Cul-du-Sacs	<ul style="list-style-type: none"> Plowable nose required Conform to Village Standard Detail 																		
Sidewalks	<ul style="list-style-type: none"> Width: 5' min. Thickness: 5" min. Cross-slope = 2% Slip-form preferred Conform to Village Standard Details Conform to WisDOT Standard Specifications Sec. 602 																		
Driveways	<ul style="list-style-type: none"> Residential Width at curb or shoulder = 25' max. Commercial or Retail Width at curb or shoulder = 45' max. Conform to Village Standard Details 																		



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TABLE 7.0: ADA ACCESSIBILITY	
Curb Ramps	<ul style="list-style-type: none"> • Required for all intersections having pedestrian path and sidewalk • Required for all passenger loading zones • Required for all commercial, industrial and retail center driveways having pedestrian path and sidewalk • Truncated domes required at all curb ramps • Conform to 28 CFR Pt. 36 App. A Sec. 4.7 • Conform to WisDOT FDM 11-46-10 and SDD 8D5 (Sheets a to e)
Parking	<ul style="list-style-type: none"> • Situate as close to accessible building entrances as possible • Slope = 2% max (in all directions) • Van-to-regular accessible space ratio: 1:6 • Stall lengths = 20' min. • Stall widths: <ul style="list-style-type: none"> ○ Car = 96" min. ○ Van = 132" min.; or 96" min. with 96" aisle • Signage and pavement markings required for ea. stall • Conform to 28 CFR Pt. 36 App. A Sec. 4.6

TABLE 8.0: TRAFFIC CONTROL	
Temporary	<ul style="list-style-type: none"> • Conform to WisDOT Standard Specifications Sec. 643 • Conform to MUTCD Part 6 • Detours: Post signs along entire detour route
Pavement Markings	<ul style="list-style-type: none"> • Conform to WisDOT Standard Specifications Sec. 646 • Conform to MUTCD Part 3
Signs	<ul style="list-style-type: none"> • Conform to WisDOT Standard Specifications Sec. 637 • Conform to MUTCD Ch. 2A, 2B, 2C

TABLE 9.0: INSPECTION & TESTING	
Scheduling	<ul style="list-style-type: none"> • Contact Engineering Dept. (262) 250-4721 two business days before construction to schedule inspection(s)
Proof-rolls	<ul style="list-style-type: none"> • Use a fully-loaded tri-axle dump truck • Conduct on sub-grade and on base course • Ruts exceeding 1" depth are considered failure • In event of failure, EBS, geotechnical fabric Type SR, or a combination of both are acceptable remedies <ul style="list-style-type: none"> ○ When using geotechnical fabric Type SR, conform to WisDOT Standard Specifications Sec. 645

TABLE 10.0: SUBMITTAL REQUIREMENTS	
Construction Drawings & As-Built Drawings	<ul style="list-style-type: none"> • Plan and Profile on D-sized paper prepared, sealed and signed by Wisconsin P.E. • Drawings shall include pavement structure thickness details; Conform to Geotechnical Services Report • Drawings shall graphically annotate or hatch each pavement structure and its ownership (e.g. private heavy duty HMA, public E-1.0 HMA); Conform to Geotechnical Services Report • Datum: Local NVGD 1929 datum required • Submit both paper and electronic copies to Village Engineer • Preparation and submittal of construction drawings and as-built drawings shall be at the Engineering Consultant's expense.
Driveway Permit	<ul style="list-style-type: none"> • Contractor to prepare and submit with fee to Village Engineering Dept.



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Street Excavation in ROW Permit	<ul style="list-style-type: none"> Contractor to prepare and submit with fee to Village Engineering Dept.
Erosion Control Permit	<ul style="list-style-type: none"> Contractor to prepare and submit with fee to Village Inspection Services (Building Inspection) Dept.
Building Permit	<ul style="list-style-type: none"> Plans, reports and permits shall be reviewed and accepted by the Village Engineer before the Village will issue a building permit
Occupancy Permit	<ul style="list-style-type: none"> As-built drawings shall be reviewed and accepted by the Village Engineer before the Village will issue an occupancy permit

TABLE 11.0: LIST OF VILLAGE STANDARD DETAILS	
	<ul style="list-style-type: none"> Under Development

TABLE 12.0: OTHER REQUIREMENTS	
	<ul style="list-style-type: none"> Contractor shall be responsible for Digger's Hotline locates, site safety, resident access, traffic control, erosion & sediment control, and protection of existing facilities, features and structures at all times At end of each day, open excavations shall not exceed 25 ft. in length. At end of each day, contractor shall erect barricades with flashers and snow fencing surrounding excavations. Sawcut Exist Pavements: Wheel mounting saw required; Sawcut full-depth; Conform to WisDOT Standard Specifications Sec. 690 Inlet Protection: Conform to Wisconsin DNR Technical Standard #1060 Dewatering: Conform to Wisconsin DNR Technical Standard #1061